

Date: Thursday, 22/01/2009 9:04:55 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CARGO WALL PROTECTOR
Job Number	: 45068		
Estimate Number	: 13751		
P.O. Number	:	Part Number	: D38791
This Issue	: 22/01/2009 S.O. No. :	Drawing Number	: D3879 PROTO
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 22/01/2009 Type : R & D SM/MED FAB	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	:	Due Date	: 22/01/2009 Qty: 1 Um: Each
Checked & Approved By	: <u>M69-01-22</u>		
Comment	: Est Rev:A 09-01-21 new issue DD verified by:EC		

Additional Product

*09.01.22*  
**PROTOTYPE**



Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 7.6941 sf(s)/Unit Total: 7.6941 sf(s)

lexan grey

batch: 109455B9-1-22MAT NOT PULLED

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3879

Dwg Rev: PROTOB9-1-22Prog Rev: TYPE

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B9-1-22

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

**ENGINEERING  
 APPROVAL**

*09.01.22*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker, then Stock

Location: \_\_\_\_\_

*09.01.22*FOR HAI

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CARGO WALL PROTECTOR

Job Number: 45068

Part Number: D38791

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/10 *JA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE *Jan*

AUTH *U*

RELEASED *09-01-10*

DATE *09-02-10*

*pt*

*MP 09-01-23*

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D3878-1 and D3879-1

Job #: 00276

Date: 09.01.20

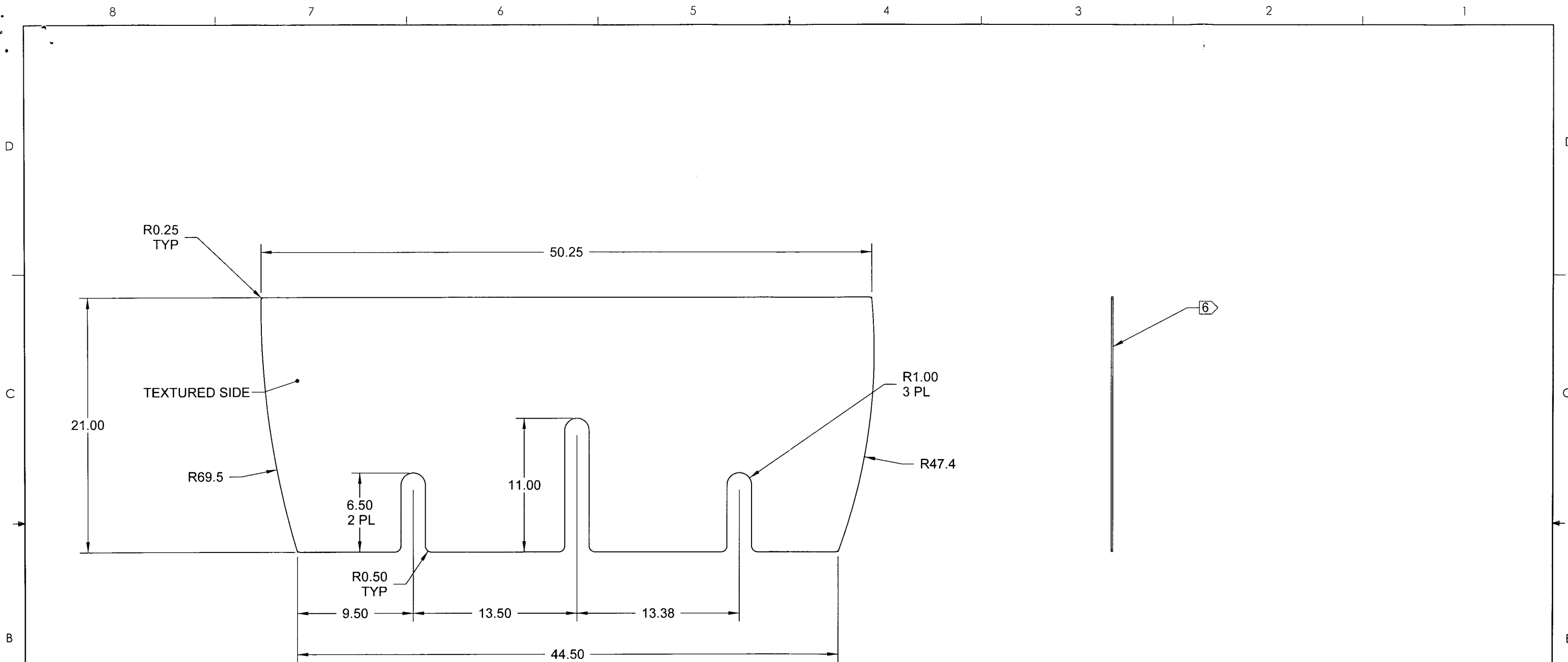
Product Name: Cargo Floor and Wall Protector

Requested By: RL

Design Manager Approval: [Signature]

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3878-1		Cargo Floor Protector	09.01.20	N	09.01.23	Return parts to PH	<u>[Signature]</u>
1	D3879-1		Cargo Wall Protector	09.01.20	N	09.01.23	Return parts to PH	09-01-22 <u>RL</u>

## FIRST ARTICLE INSPECTION CHECKLIST



**D3879-1 CARGO WALL PROTECTOR**

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
09.01.20 *pt*

- NOTES:**  
1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK  
(REF DART SPEC MLEXS.125-F60029-04)  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3879-1" USING FINE POINT PERMANENT INK MARKER OR LABEL ON SMOOTH SIDE  
7) WEIGHT: 5.14 lbs

DESIGN	<i>pt</i>	<b>DART AEROSPACE LTD</b>	
DRAWN	<i>pt</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3879</b>	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>CARGO WALL PROTECTOR</b>	NTS
DATE	<b>09.01.20</b>	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

